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D412-698-015
Job Sheet 182248



Part No: D412-698-015

Job Qty: 4 ea

Part Name: Door Support - V Block



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/21/18

Job Tracking No:

Due Date: 9/14/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IIN-D412-698 REV.G IPP Rev:C Removed Manufacturing 06-01-25 JLM IPP Rev:D change to rev D ECN 1104 08-01-28 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Stores/Pkg-2		SEP 18 2018
110	Packaging	4 pcs	9/14/18	9/14/18	0.00	0.00	Packaging1-4		SEP 18 2018
120	QC	4 pcs	9/14/18	9/14/18	0.00	0.00	QC4		68-6
130	Packaging	4 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3-2		69
135	DC	4 pcs	9/14/18	9/14/18	0.00	0.00	DC		DAS
140	QC21-FG	4 Ea	9/14/18	9/14/18	0.00	0.00	QC21		SEP 18 2018

Part Op 135 - Photocopy bluefile and create labels per PPP D412-698-015 CHG001
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3200-1	Door Post Block	8 Ea (2 ea)	90-Start up Operation	5109393
D3200-3	Door Wedge	8 Ea (2 ea)	90-Start up Operation	5035546x2 51095232
D3201-1	Doubler	8 Ea (2 ea)	90-Start up Operation	508722x6 50383432
D3201-3	Angle	4 Ea (1 ea)	90-Start up Operation	5082460x2 5025746
D3201-4	Angle	4 Ea (1 ea)	90-Start up Operation	5082458x3 510424
MS21042L3	Nut	48 Ea (12 ea)	90-Start up Operation	5089340
MS24693-S277	Screw	48 Ea (12 ea)	90-Start up Operation	5037249
NAS1149D0332J	Washer	48 Ea (12 ea)	90-Start up Operation	5109143x5 5100407x93

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3200-1	8	22	0
	D3200-3	8	24	0
	D3201-1	8	9	0
	D3201-3	4	6	0
	D3201-4	4	7	0
	MS21042L3	48	3,288	0
	MS24693-S277	48	279	0
	NAS1149D0332J	48	2,066	0



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Container No: S111009



Part: D412-698-015

Job No: 182248

Serial No/Batch: S111009

Revision: G

Inspector:

Exp Date:

Instructions: TC STC SH92-43 Issue 5, FAA STC SR01446NY 08/02/08, EASA S

Part Specifications
Specifications could not be found.

Plex 9/18/18 7:54 AM dart.quirion.sonia

7.0 PARTS LIST – PILOT DOOR MODIFICATION KITS

Qty -015	Qty -023	Part Number	Description
X		D412-698-015	DOOR SUPPORT KIT
	X	D412-698-023	AUTOMATIC DOOR OPENER KIT
2		D3200-1	DOOR POST BLOCK
2		D3200-3	DOOR WEDGE
2		D3201-1	DOUBLER
1		D3201-3	ANGLE
1		D3201-4	ANGLE
	1	D3552-11	GAS SPRING
	1	D3594-5	DOOR DOUBLER
	1	D3594-043	FLOOR DOUBLER ASSEMBLY, LH
	1	D3594-044	FLOOR DOUBLER ASSEMBLY, RH
	2	D3622-1	BALL STUD
	1	MS21073L5	ANCHOR NUT
	2	MS20426AD4-4	RIVET
12		NAS1149D0332J	WASHER (AN960JD10L)
	2	NAS1149D0516J	WASHER (AN960JD516L)
12		MS21042L3	NUT (OR MS21042-3)
12		MS24693-S277	SCREW

REFERENCE ONLY

Change Record

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Part Number: D412-698-015

Description: DOOR SUPPORT INSTALLATION

[illegible]